



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



D139-799-039
Job Sheet 188564



Part No: D139-799-039

Job Qty: 3 pcs

Part Name: AW139 Easy Access Engine Oil Drain



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 3/6/19

Created By: Jesse White

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP REV:A 16.10.07 NEW ISSUE DD VERF:JFS IPP REV:B 17.09.18 AS PER IIN
REV.N DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs	3/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

120	QC 4	3 pcs	3/6/19	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
125	DC - 1 - B4B	3 pcs	3/6/19	0.00 0.00	QC 4 - 6	
					QC 4 - 69	SRR
					QC 4 - 9	
					QC 4 - 46	
					DC - 1 - B4B	
130	Packaging 3-1 - Stock - B4B	3 pcs	3/6/19	0.00 0.00	DC - 2 - B4B	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - FG	3 pcs	3/6/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

125 - (Document Control) Photocopy bluefile & type labels per PPP D139-799-039 CHG003

130 - Identify and pack for shipping as per PPP D139-799-039

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	30 Ea (10 ea)	110-Packaging 1 - Pick Kit	5147510
AS3208-06	Packing	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5001689
D5370-1	Fitting	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5059534x5
D5373-11	Oil Drain Line	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183687
D5373-3	Oil Drain Line	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5054670
D5373-7	Oil Drain Line	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5172818
D5373-9	Oil Drain Line	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183678
D5521-041219	Oil Drain Hose Assembly	12 pcs (4 ea)	110-Packaging 1 - Pick Kit	5157528x5 5151529
D5522-041	Oil Drain Valve Assembly	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5160667
D5522-042	Oil Drain Valve Assembly	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5160662
MS21043-3	Nut	30 Ea (10 ea)	110-Packaging 1 - Pick Kit	5149144
MS21919-WDG7	Clamp	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5147401
MS21919WDG10	Clamp	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5147573x2 5152639x16
MS27039C1-12	Screw	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM135884-20
MS27039C1-14	Screw	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM130412
MS9592-005	Bracket	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	FM138622
NAS1149C0332R	Washer	72 Ea (24 ea)	110-Packaging 1 - Pick Kit	5143145
SW-6-TEF	Teflon Spiral Wrap	9 ft (3 ea)	110-Packaging 1 - Pick Kit	FM13897 X1857 5004739x1FT

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	30	88	0
	AS3208-06	6	152	0
	D5370-1	6	22	0
	D5373-11	3	8	0
	D5373-3	3	11	0
	D5373-7	3	7	0
	D5373-9	3	8	0
	D5521-041	12	0	0
	D5522-041	3	5	0
	D5522-042	3	4	0
	MS21043-3	30	880	0
	MS21919-WDG7	6	13	0
	MS21919WDG10	18	26	0
	MS27039C1-12	6	42	0
	MS27039C1-14	6	47	0
	MS9592-005	6	39	0
	NAS1149C0332R	72	3,916	0
	SW-6-TEF	9	79	0

Part Specifications

Specifications could not be found.



Container No: S186039



Part: D139-799-039

Job No: 188564

Serial No/Batch: S186039

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/10/17, TC STC LoA C.

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com